

Receiving Report

Date:

Batch No: _____

Supplier:

Dart P/O:

Packing Slip:	Yes	<input checked="" type="checkbox"/>	No
Invoice:	Yes	<input type="checkbox"/>	No
Receipt:	Cash	<input type="checkbox"/>	Cr

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☐ No ☒ N/A ☐
Shipment Complete: Yes ☒ No ☐ N/A ☐
QC6 Inspection 13/04/19 N/A ☐
Work Order _____ N/A ☒

Discrepancies

Discrepancies						
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:
Date
Received/Costing
Initial

Location _____

Purchase Order Receipt Listing

Friday, April 19, 2013 7:51:49 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO19549 Receipt Dates from 4/19/2013 to 4/19/2013 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO19549	1		M304B0.750X2.500 f		4/19/2013	4/19/2013	12.4000	\$17.81	0.0000	0	\$220.86
CAD	No		304 BAR .750 X 2.50 f		12.0000	DESJ02		\$220.86	0.0000	0	
			125340								
	2		M304B1.000X1.000 f		4/19/2013	4/19/2013	12.8500	\$12.00	0.0000	0	\$154.15
	No		304 bar 1.00 x 1.00 f		12.0000	DESJ02		\$154.15	0.0000	0	
			125340								
	3		M304B0.375X03.000 f		4/19/2013	4/19/2013	13.8300	\$9.43	0.0000	0	\$130.46
	No		M304 SS bar .375 x 3.00		12.0000	DESJ02		\$130.46	0.0000	0	
			125340								

Total Received Quantity:

39.0800

Total Qty to Inspect (PO U/M):

0.0000

Total Reject Quantity:

0.0000

Total Receipt Value:

\$505.46

Total Balance Due Quantity:

0.0000

B I L L O F L A D I N G

No: PEC 818052

Ship From:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 17Apr13 at 15:22 From PFW

Probill

Via VIM TRANSFER

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Ship To: (1)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-556222- 1 Your PO # 19549

STAINLESS STEEL FLAT BAR 304-L HRAP

.750" X 2.50" X 148.0000"

Heat Number

561787

Tag No

170871

Quantity

12 ' 4.0000 "

PCS

1

Wt LBS

82

MTR

2) Our Order PEC-556222- 2 Your PO # 19549

STAINLESS STEEL SQ BAR 304L

1.00" X 154.2500"

Heat Number

257630

Tag No

170872

Quantity

12 ' 10.2500 "

PCS

1

Wt LBS

45

MTR

3) Our Order PEC-556222- 3 Your PO # 19549

STAINLESS STEEL FLAT BAR 304-L HRAP

.375" x 3.00" X 166.0000"

Heat Number

S-7529

Tag No

170874

Quantity

13 ' 10.0000 "

PCS

1

Wt LBS

53

MTR

TOTAL: Tags 3

PCS

3

LBS

180

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

SHIP FROM:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

B I L L O F L A D I N G

No: PEC 818052
Ship Date 17Apr13 at 15:22 From PFW

Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

TOTAL (1-3) 3 PCS GW. 180 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

**VALBRUNA**SLATER STAINLESS, INC.
2400 TAYLOR STREET WEST - PO BOX 630
FORT WAYNE IN 46802 USA
PHONE 260.434.2800 - FAX 260.434.2801**Product Certification Report**Report Number: **4861070**

Certified on Feb 15, 2013 Page 1 of 1

Order I.D. 1202296 003		Order Date 10/11/12		Commodity Code	
Dim 1 1.0000	Dim 2 .0000	Dim 3 .0000	Heat I.D. 257630	Customer I.D. 002573	Customer Purchase Order 5400159468-R02
Product Shape Cold Drawn Squares			Product Surface Cold Drawn Finish		Customer Grade 304/304L
Length (Inches) 132.000 Min. 156.000 Max.			Bill of Lading # 418944	Weight	

**Ship
To**Attention: TKX LOGISTICS
COPPER AND BRASS SALES
8001 THYSSENKRUPP PARKWAY
NORTHWOOD, OH 43619**Sold
To**VALBRUNA STAINLESS, INC.
2400 TAYLOR STREET WEST
FORT WAYNE, IN 46802**Lifts: 0016 0019**

Condition A

EN 10204 DTD 1991 3.1

QQ-S-763F

UNS S30400

ASTMA 276-10

ASTMA 479-11

ASTMA 484-11

ASMESA 479-10

AMS 5639H

AMS 5647J

SAE-AMS QQ-S-763B

OK

CHEMICAL ANALYSIS

C	Mn	P	S	Si	Cr	Ni	Mo	Cu	N
.020	1.68	.032	.020	.37	18.23	8.06	.64	.52	.09

BRINELL HARDNESS ASTM E10-12HBW
206**TENSILE PROPERTIES ASTM E8-11**

TS (PSI)	.2%YS (PSI)	%EL(2")	%RA
99900	69900	53.9	78.5

DAS
14
9-83 1/13/04/19**MACRO ASTM E340-00/E381-01**

MACRO

OK

GRAIN SIZE ASTM E112-10

GRAIN SIZE	Etchant	Magnification X
5	Oxalic	100

ASTM A262-10 PR E(A Utilized)

OXALIC	Etchant	Magnification X
OK	Oxalic	500

No welding or weld repair done.

Material when shipped is free from contamination by mercury, radium, alpha source, and low melting elements.

Chemical testing to one or more of the listed ASTM methods:

E415-08, E572-02a, E1019-11, E1085-95, E1086-08.

Location of tensile fracture: inside middle of gage length.

Chemical Analysis performed at Acciaierie Valbruna, Italy.

No mercury or low melting alloy contamination. No weld repair.

Material melted in Italy, manufactured in the United States.

Material conforms to listed specifications and is DFARS compliant.

Quality system is compliant with ISO 9001:2008. Produced in accordance with EN 10204 3.1.

Results relate only to the items tested. Certification shall not be reproduced except in full, without written approval of Valbruna Stainless Inc. The recording of false, fictitious, or fraudulent statements on this document may be punished as a felony under federal statutes, including Federal law, Title 18, Chapter 47. Consult material safety data sheet (MSDS) for hazard info.

I hereby certify that the reported figures are correct as contained in the records of the corporation.

Manager Laboratory Services

email: DHackett@valbruna.us

Dennis Hackett

BOLLINGHAUS
STEEL

Abnahmeprüfzeugnis/Mill Test Certificate/Certif. de Qualidade

No.: / Nr.: /Nr.:

EN 10204:2004 / 3.1

0000085542

Böllinghaus Portugal Aços Especiais, SA
DIN EN ISO 9001:2008
TÜV CERT No. 01 100 030458

Unsere innere Verweisung /Our Int. Ref/ N/ ref int

5600017367 000140

Datum / Date / Data

20.12.2012

Normen / Standards / Normas

AISI 304/304L, execution as per ASTM A484/A484M-11,
specifications acc. to latest rev.: ASTM A193/A193M-11a, A182/A182M-11a, A262-10 Pract. E, A276-10, A314-08, A320/A320M-11a, A370-11a,
A473-01, A479/A479M-11, F899-11, E370, ASME SA479/SA479M, SA182/SA182M, SA193/SA193M, SA320/SA320M, SA370, SAE AMS
QQ-S-763B, AMS 5639H, AMS 5647J.

Kunde / Customer / Cliente

Comprador Inoxidable Inc.
3835 Cypress Drive, Suite 207
94954 Petaluma CA

Endgültiger Kunde / Final Customer / Cliente Final

Copper & Brass
8001 Thyssenkrupp Parkway
43619 Northwood, OH

Bestell Nr./Order Nr./ Enc.Nr. 54435

Bestell Nr./ Order Nr./ Enc.Nr. 5400161090.9

Prüfgegenstand / Product / Produto

AISI 304/304L FLAT 2 1/2 x 3/4"

Gewicht / Weight / Peso

2,330 lb

Bunde / Bundle / Atados

01

Werkstoff-Nr.

Material-no.

Qualidade

1.4307

Werkstoff-Normbezeichnung / Material standard grade / Norma do material

X 2 CrNi 18-9

Beschreibung / Description / Descrição

Stainless steel flat bars, in hot rolled, straightened, pickled and annealed.

Item Nr.: SSREC00023

US DFAR 252,225-7014: MELT SOURCE: United Kingdom / MFG: Portugal.

Schmelzen Nr.
Cast nr. / Fusão nr.

Chemische Analyse in % / Chemical composition in % / Análise química em %

561787

C:

0.018

Si:

0.290

Mn:

1.680

P:

0.033

S:

0.027

Cr:

18.340

Ni:

8.060

EAF

Mo:

0.340

Co:

0.117

Cu:

0.450

N:

0.081

Ti:

0.003

W:

-

V:

-

Proben Nr.
Test no.
Amostra no.

ASTM E399

Kerbschlagarbeit
Impact Test
Resiliência

(Charpy V)

[J]

Streckgrenze
Yield point
Tensão limite

Rp 0.2 %

[Ksi]

Dehngrenze
1% point
Limite de extensão

Rp 1.0%

[Ksi]

ASTM A370

Zugfestigkeit
Tensile strength
Tensão de ruptura

Rm

[Ksi]

Dehnung
Elongation
Alongamento

A (A50-50mm)

[%]

Einschnürung
Reduction of area
Coef. Estricção

Z (A50-50mm)

[%]

3030651.01.01

178.0

57.3

61.8

97.8

56.4

74.8

Visuelle Kontrolle
Visual inspection
Inspeção visual☒

OK

ASTM E370

Härte

Hardness

Dureza

203

[HB]

ASTM A262-10 Practice E

Korrosionsbeständigkeit

IC Test

Corrosão Intermetálica

☒

OK

Wärmebehandlung
Heat treatment
Tratamento térmico

Annealed Quenched 1900 °F

(water quenched)

ASTM A484

Maßkontrolle
Dimensional inspection
Inspeção dimensional☒

OK

E 112-96e1

Korngröße
Grain size
Tamanho de grão

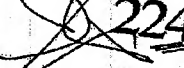
6

Verwechslungsprüfung
Test of identity
Teste de identificação☒

OK

Mikroskopische Untersuchung
Macrographic testMaterial free from
segregation defects.☒

OK

Werkstoffverständiger
Quality Control Representative
Inspector da Qualidade

David Reis

Böllinghaus Portugal - Aços Especiais, SA

Hiermit bestätigen wir, dass das Material der oben genannten
Spezifikation entspricht.

We confirm that this material meets the specification according
the mentioned standards.

Confirmamos que este material respeita as especificações
de acordo com as normas referidas.

Bemerkungen / Remarks / Observações

Micrographic test: approved.

Material is free of radiation contamination.

No weld repair done.

Material is free of mercury.

From: ThyssenKrupp Materials NA

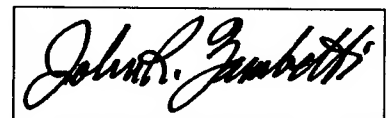
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402418543

CstAr

CstOr PEC# 247626

Wgt.: 82.000 LB

Date 04/11/2013



John R. Zambetti



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19549**

Purchase Order Date 4/11/13

PO Print Date 4/11/13

Page Number 1 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
CS 13/04/11

m125340

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304B0.750X2.500	304 BAR .750 X 1.50	4/19/13 Yes	12.00 f	Yours ppd	\$18.0950	\$217.14
		Special inst: MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 (NOTE: AISI 303 NOT ACCEPTABLE)		12.4			
2	M304B1.000X1.000	304 bar 1.00 x 1.00	4/19/13 Yes	12.00 f	Yours ppd	\$12.1875	\$146.25
		Special inst: MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 (NOTE: AISI 303 NOT ACCEPTABLE)		12.85			
3	M304B0.375X03.000	M304 SS bar .375 x 3.000	4/19/13 Yes	12.00 f	Yours ppd	\$9.5833	\$115.00
				13.83			

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr: 1

Change Date: 4/11/13



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19549**

Purchase Order Date 4/11/13

PO Print Date 4/11/13

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst: MATERIAL: AISI 304/316 SS BAR OR
AISI 304/316 SS PLATE
AS PER ASTM A276 OR ASTM A240

(NOTE: AISI 303 NOT ACCEPTABLE)

PO Total:

\$478.39

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 4/11/13

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO